



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4071-041
Job Sheet 176569



Part No: D4071-041

Job Qty: 8 ea

Part Name: Shoulder Harness Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 5/23/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP Rev:A new issue DD 10.04.23 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs		5/23/18	0.00	0.00	Purchasing		Chantal Lavoie 5/23/18
110	Packaging	8 pcs		5/23/18	0.00	0.00	Packaging2		Chantal Lavoie 5/23/18
120	QC	8 pcs		5/23/18	0.00	0.00	QC6		Chantal Lavoie 5/23/18
130	Packaging	8 pcs		5/23/18	0.00	0.00	Packaging3-2		Chantal Lavoie 5/23/18
140	QC21-SA	8 Ea		5/23/18	0.00	0.00	QC21		Chantal Lavoie 5/23/18

Part Op 100 - Issue P/O: 039572. Manufacture D4071-041 as per Dwg D4071 Supplier:AMSAFE INC.
 Descriptions: APR 30, 2018. x 0 Rn h C2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
4147-2-041-2396	Shoulder Harness, 4 Point D4071-041	8 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	4147-2-041-2396	8	0	0

Part Specifications

Specifications could not be found.

Plex 4/26/18 8:46 AM dart.lavoie.chantal



Container No: S073698



Part: D4071 - 041

Job No: 176569

Serial No/Batch: S073698

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/23/10

8 7 6 5 4 3 2 1 8 37.0 18.0 TYP 8 37.3 0.327 INERTIA REEL ASSY (AMSAFE P/N 504945-425) ADJUSTER ASSY (AMSAFE P/N 503050-409) PULL TAB (AMSAFE P/N 500976-425) ADAPTER, HARNESS (AMSAFE P/N 505122-2-72) ADAPTER, HARNESS (AMSAFE P/N 505122-1-72) END FITTING (AMSAFE P/N 500782-41) CONNECTOR ASSY (AMSAFE P/N 504458-417-72) 29.0 8 BUCKLE ASSY (AMSAFE P/N 502750-401) END FITTING (AMSAFE P/N 500782-41) 0.327 TRUE TYP 29.0 8 LABEL (AMSAFE P/N 505150-1) CONNECTOR HALF ASSY (AMSAFE SUB-ASSY P/N 4147-2030412396) BUCKLE HALF ASSY (AMSAFE SUB-ASSY P/N 4147-2010412396) D4071-041 SHOULDER HARNESS ASSY SHOULDER HARNESS DETAIL (AMSAFE SUB-ASSY P/N 4147-2070412396) D4071-041 SHOULDER HARNESS ASSY LAP BELTS DETAIL RELEASED 2010-04-13 MP NOTES: 1) PURCHASE: AMSAFE INC. PART No. 4147-2-041-2396 4 POINT SHOULDER HARNESS. MEETS REQUIREMENTS OF FAA TSO-C114 2) FINISH: N/A 3) TOLERANCES: PER DART QSI 018 EXCEPT DIMENSIONS: X.X ±0.50 4) UNITS: INCHES UNLESS OTHERWISE NOTED. 5) BREAK SHARP EDGES: N/A 6) IDENTIFICATION: LABEL TO CONTAIN THE FOLLOWING AT MINIMUM: P/N 4147-2-041-2396 CUST P/N: D4071-041 DATE OF MFG CONFORMS TO FAA TSO-C114 7) WEIGHT: 2.2 lbs 8) INDICATED DIMS ARE FULLY EXTENDED LENGTH. | REV. | NEW ISSUE | DESCRIPTION | JPH | 10.04.13 | |------------|-----------|---|--------|--------------| | DESIGN | JPH | DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA | BY | DATE | | DRAWN | JPH | | | | | CHECKED | JPH | DRAWING NO. | REV. A | | | MFG. APPR. | N/A | D4071 | | SHEET 1 OF 1 | | APPROVED | JPH | TITLE | SCALE | | | DE APPR. | JPH | SHOULDER HARNESS ASSY (D350-689) NTS | | | | DATE | 10.04.13 | COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | | |



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039752

Supplier: AMS002-VU
Amsafe Inc.
1043 North 47th Avenue
Phoenix, AZ 85043 USA
Phone: 602 850 2850
Fax: 602-278-3479

PO No: PO039752

PO Date: 4/30/18

Due Date: 5/15/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

E-MAILED
APR 30 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	4147-2-041-2396			Shoulder Harness, 4 Point D4071-041 As per Dwg D4071 Rev. A	Firmed	5/15/18	8 pcs	0 pcs	8 pcs	\$388.09/pcs	\$3,104.72
Line Item Note W/O 176569											
2	4192-1-021-2396			Harness Assembly D4387-041 As Per Dwg DSC-D4387 Rev. D	Firmed	5/15/18	12 pcs	0 pcs	12 pcs	\$316.55/pcs	\$3,798.60
Line Item Note W/O 176570											
3	3221-1-021-2396			Shoulder Harness D4088-043 As per Dwg 4088 Rev. B	Firmed	5/15/18	8 pcs	0 pcs	8 pcs	\$367.36/pcs	\$2,938.88
Line Item Note W/O 176568											
Grand Total:										\$9,842.20	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

[Signature]

Plex 4/30/18 3:56 PM dart.Lussier.Patrick

AmSafe

Number: S383875 Page: 1

DATE
04/30/18

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
HAWKESBURY, ON K6A 1K7
Canada

FOB POINT
ORIGIN

DART HOLDS STC CERTIFICATE AND IS ALLOWED TO PURCHASE NON PMA PARTS

LINE NO.	ITEM NUMBER	DESCRIPTION	SHIP DATE	QTY	OPEN	UM	UNIT PRICE	EXTENDED AMOUNT
1	4147-2-041-2396 35452990	TSO-C114 Customer P/N: D4071-041 REST SYS ASSY W/IR	05/21/18	8	EA	DRW:4147	388.09 USD	3,104.72 USD REV: M
2	4192-1-021-2396 35452995	TSO-C114 REST SYS ASSY WO/IR	05/21/18	12	EA	DRW:4192	316.55 USD	3,798.60 USD REV: E
3	3221-1-021-2396 35452996	TSO-C114 REST SYS ASSY W/IR	05/21/18	8	EA	DRW:3221	367.36 USD	2,938.88 USD REV: D
REMARKS: 1517-9324-0							LINE TOTAL:	9,842.20 USD
Final Destination: Canada							FREIGHT:	0.00 USD
							24HR AOG:	0.00 USD
							3DAY AOG:	0.00 USD
COUNTRY OF ORIGIN USA							USD TOTAL:	9,842.20 USD
FAA 8130 FORMS REQUIRED								
Acknowledgement of this Sales Order is conditional upon Buyer's assent to AmSafe, Inc. Terms and Conditions of Sale, which shall take precedence over Buyer's Terms and Conditions of Purchase.								

1. Approving Civil Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: S383875 - 1 <i>jm</i>	
4. Organization Name and Address: AmSafe, Inc. 1043 North 47th Avenue Phoenix, Arizona 85043		Cert. No. PT1967NM			5. Work order/Contract/Invoice Number: S383875 - 1 PAGES ATTACHED <i>1</i>	
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	REST SYS ASSY W/IR	4147-2-041-2396	8	<i>N/A</i>	NEW	
12. Remarks: Drawing: 4147 Rev: M TSO: TSO-C114 DATE CODE: A0518 CUSTOMER P/N: D4071-041 						
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation ☐ Non-approved design data specified in Block 12.			14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: <i>Jackeline Melchor</i>		13c. Approval/Authorization No.: ODA602112NM		14b. Authorized Signature		14c. Authorized/Certificate No.
13d. Name (typed or printed) JACKELINE MELCHOR		13e. Date (dd/mm/yyyy): <i>19/MAY/2018</i>		14d. Names (typed or printed)		14e. Date (dd/mm/yyyy):
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

I certify that the article(s) listed below:

- *Conforms to all applicable drawing dimensions and specifications.
- *If applicable) Meets the requirements of FAR 25.853 (a) Compartment Interiors.
- *If applicable) Conforms to British CAA specifications.
- *If applicable) All parts/materials are certified new, conform to the design data, and are in airworthy condition.
- *Meets all the requirements of TSO-C114.
- *The parts/materials reflected herein were produced under a FAA approved Manufacturing and Quality Assurance system/methods as set in FAR Part 21 Sub-Part O, Para. 21.601.
- *The conditions and tests required for TSO approval of this article are minimum performance standards.
- *It is the responsibility of those installing this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standard.
- *TSO articles must have separate approval for installation in an aircraft. The article may be installed only if performed under 14 CFR part 43 or applicable airworthiness requirements.
- *For the latest copy of the CMM/SMM, please log onto www.amsafeaviation.com

CUSTOMER NAME: DART AEROSPACE**SALES ORDER NO. S383875**

Line	Purchase Order No.	Am-safe Part No.	Rev.	Lot No.	Customer Part No.	Dated Code	Quantity
1	PO039752	4147-2-041-2396	M		D4071-041	A0518 DAS 11 9-89 MAY 24 2009	8

This document is the property of the customer and should remain with the articles listed above.

PLEASE DELIVER TO THE QUALITY ASSURANCE DEPARTMENT

REMARKS:

NEW

AMSAFE INC

1043 NORTH 47th. AVENUE

PHOENIX, ARIZONA 85043 USA

PHONE: (602) 850-2850 FAX:(602) 850-2812

Alexander Daxner

QUALITY ASSURANCE REPRESENTATIVE

5/7/18

DATE

CUSTOMER